

R1 SPLITTER INSTALLATION

SIERRA 02'-06'

Whats in the Box:

- 2x Outer Brackets C (02'-06' only)
- 1x Front Bracket B
- 2x Rear Brackets A
- 4x 3/8-16 Bolts with washers

Tools Required:

- 7/16" Drill Bit
- 1/4" Drill Bit
- Drill
- Blue Loctite
- A second set of hand would be nice

Step 1 (02'-06' only for this step)

Remove the existing 15mm bolt on the bumpers outer brace and bolt on the "C" Bracket with the Leg of the bracket facing inward as shown on the picture.



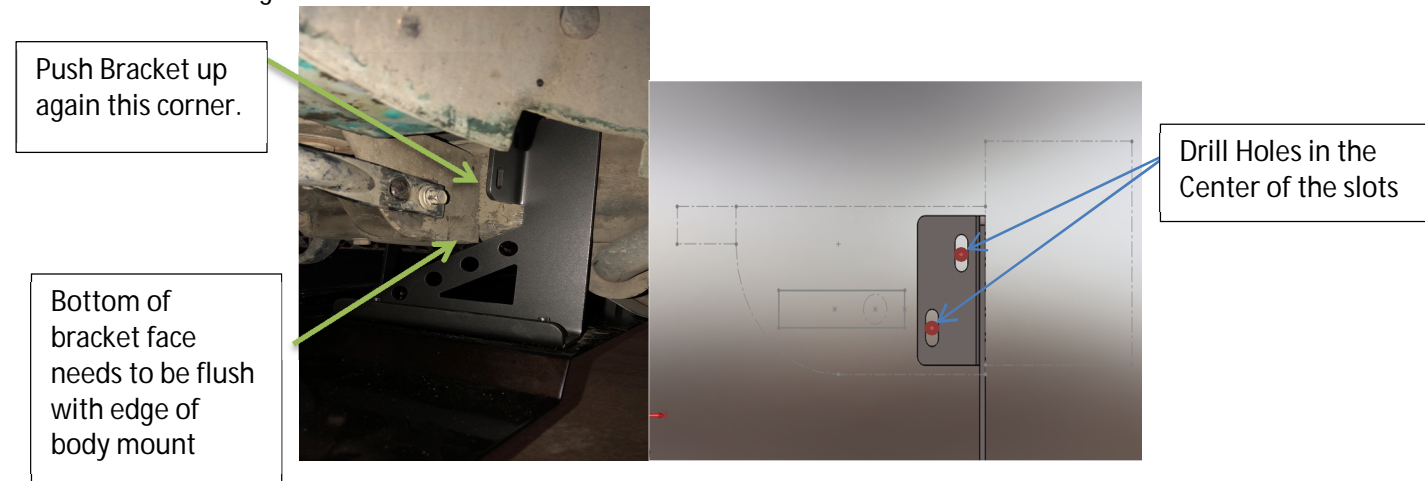
Step 2

Remove the top 2x 15mm Bolts for the bumper and bolt on the Front "B" Bracket. The bracket sits on top of the bumper seat with the bottom leg facing the motor. Picture shows an older & smaller bracket. Your bracket will be 1 large piece the goes across the front but mounts the same, as shown.



Step 3

Place the Rear Brackets "A" flush with the body mount edge and mark the 2 holes in the center of the slot (Don't let the drill bit "walk" as you start drilling, using a pilot hole is recommended). You may need to remove the wheel to give you better access. Use the 4 Bolts & Nuts provided, 2 per bracket. If the back end of the splitter is drooping/hanging low, loosen the bracket and push it up and re-tighten. Make sure to use Blue loctight.



Step 4

Tighten all of the brackets, and then bolt the splitter plate on to the brackets.

Step 5

Installing the Splitter Rods, You may install these where ever you like. However, it is recommended that you put them no closer than 10" from each other. Use the 1/4" drill bit to drill the holes.

Step 6

Enjoy and SEND PICS! Don't forget to tag us on Instagram @k_designs_wings or email us kdesignswings@gmail.com if you have any questions.

