

R1 SPLITTER 08-13 SILVERADO WITH HD BUMPER

DISCLAIMER!

Our design is based on a perfect fit and bumper swap. We cannot guarantee the fitment as we are not sure how your bumper swap was done.

Removing the bumper is not necessary, but we highly recommend it. It will make the install of the grill much easier.

TOOLS REQUIRED:

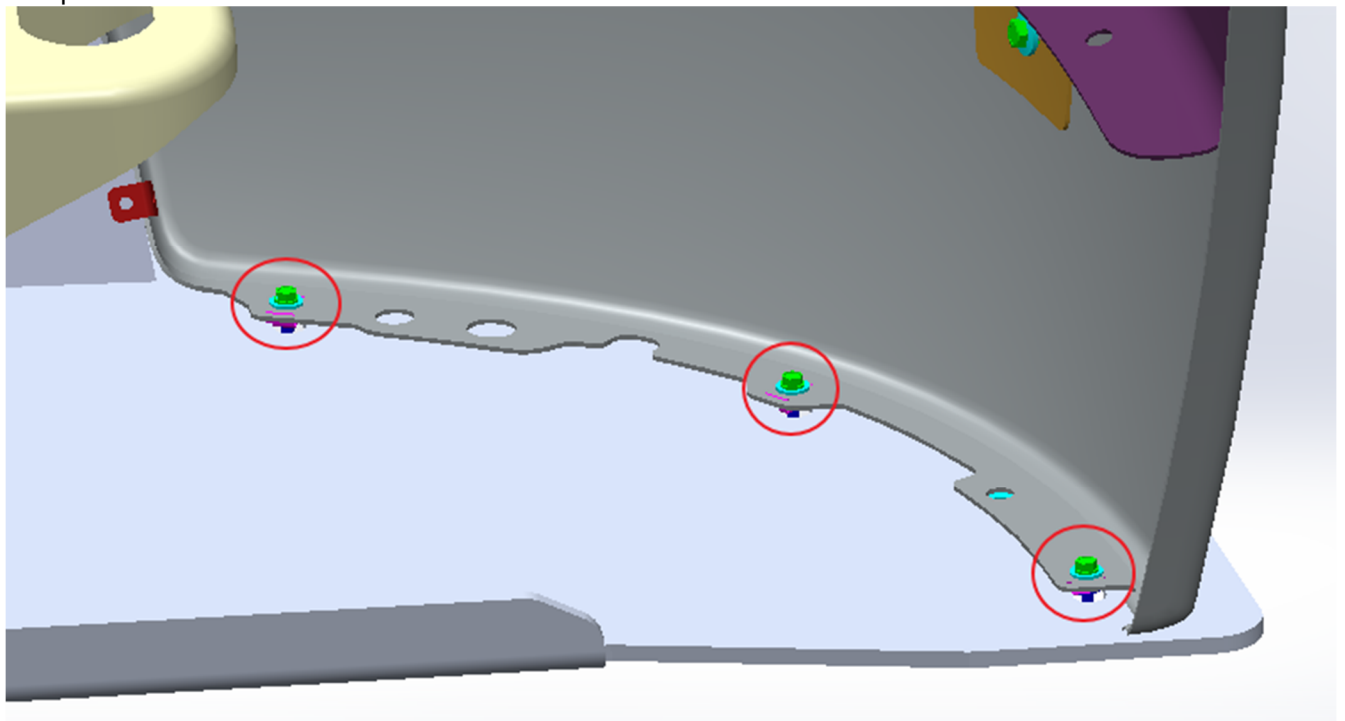
- Drill
- 1/4" Drill bit
- Small Punch, this is highly recommended to make sure the holes are drilled accurately.
- 1/16" Drill Bit for a pilot hole
- 3/16" Drill bit for the splitter rods
- Hex socket set

STEP 1:

Remove the plastic Valance & Air dam.

STEP 2:

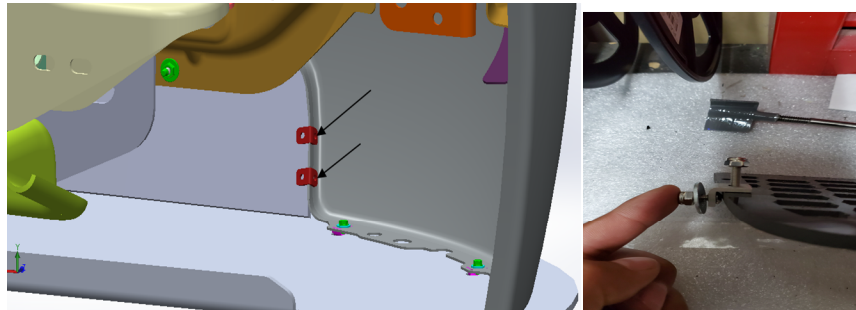
If your bumper has "C" Clip nuts, replace them with the new ones. Insert the new "C" clips on the bumper's holes shown here:



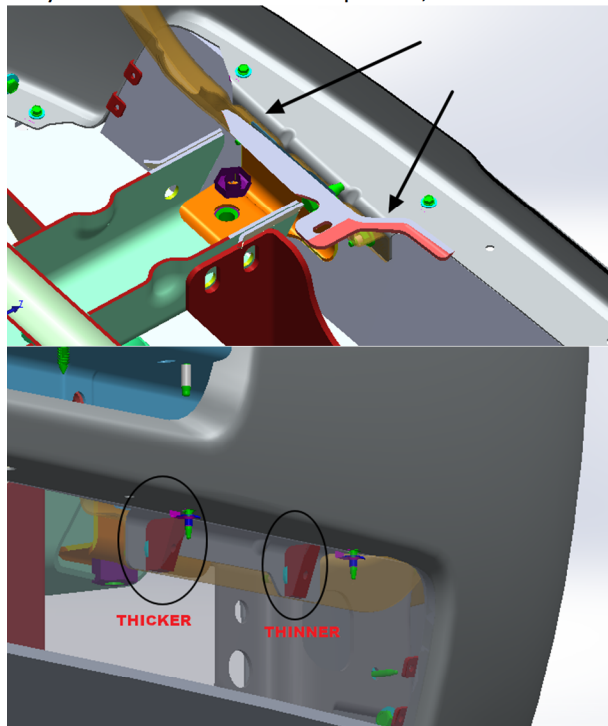
STEP 3:

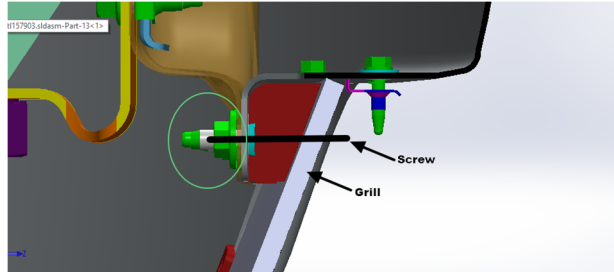
Installing the Grill:

1. Bolt the 2 small outer clips to the grill and have someone hold the grill in place. Make sure the bottom of the grill is flush/level with the bottom of the bumper. Mark the holes and using a small punch, punch & drill the holes with a 1/16" drill bit, then with a 1/4" drill bit. Bolt the grill on but leave the screws loose.



2. Insert the 2 mid spacers. There are 2 per side. Put the thinner spacer on the outer end and the thicker one towards the center of the grill. Run the new screw all the way through and use the nut/washer provided. If the bumper brackets bolt is in the way, you may not be able to use the spacers, which is ok.

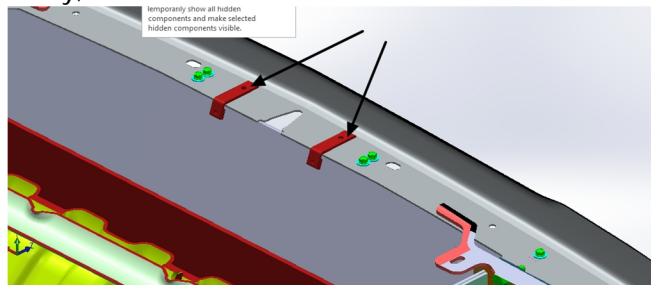




STEP 3:

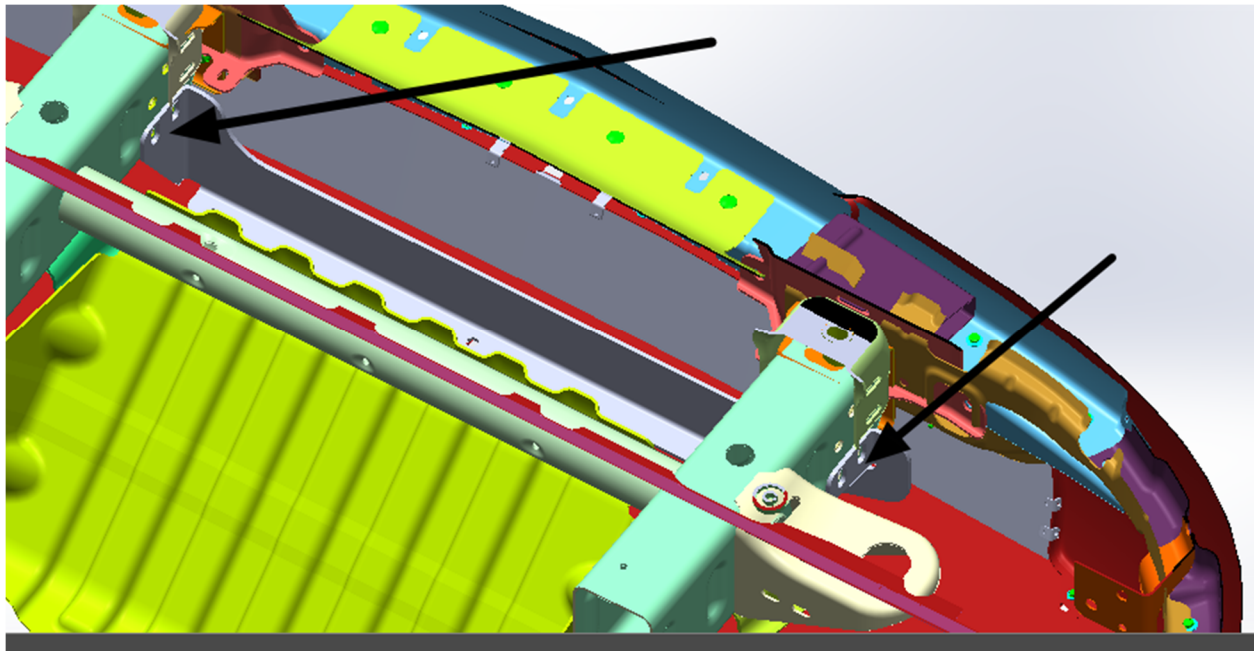
Installing the Grill Cont...

3. Lastly, bolt on the 2 center brackets from the inside/top of the bumper.



STEP4:

Bolt on the main splitter support. Driver side goes on the inside of the frame rail while the passenger side is on the outside. Use the OEM bolts from the hook.



STEP 5:

Bolt up the splitter to the bumper and the bracket. Check that everything is tight.

STEP 6:

Installing the splitter rods; you can install these anywhere you want. The further apart the better. You don't want them any closer than 12" from each other. You will need a 3/16" drill bit.

